FMEA Worksheet

Failure Mode & Effects Analysis

Product / Process Name: _____
FMEA Type (DFMEA / PFMEA): _____
Revision: _____
Date: _____
Team: _____

Item / Function	Potential Failure Mode	Potential Effect(s)	S	Potential Cause(s)	O	Current Controls	D	RPN	Recommended Action	Owner	Target Date
Function or process step	How could it fail?	Effect on the customer	1-10	Why does it occur?	1-10	Controls in place today	1-10	S×O×D	What will reduce risk?	Who	When

Free FMEA template — 5xwhys.com/articles/fmea/template/ · RPN = Severity × Occurrence × Detection. Add revised S/O/D and a New RPN after corrective actions.